



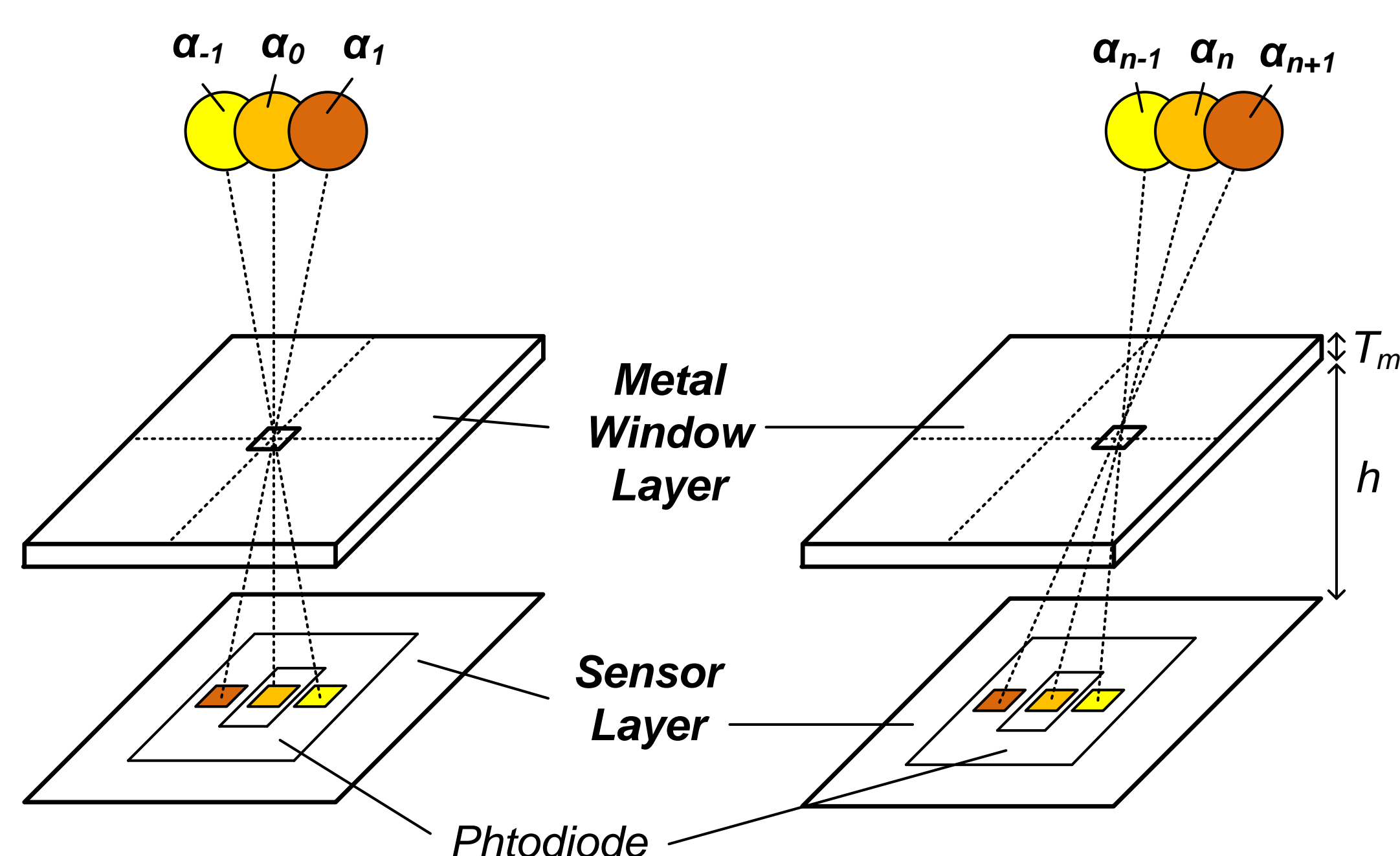
A Low Power Monolithic CMOS Digital Sun Sensor with Integrated Window Layer

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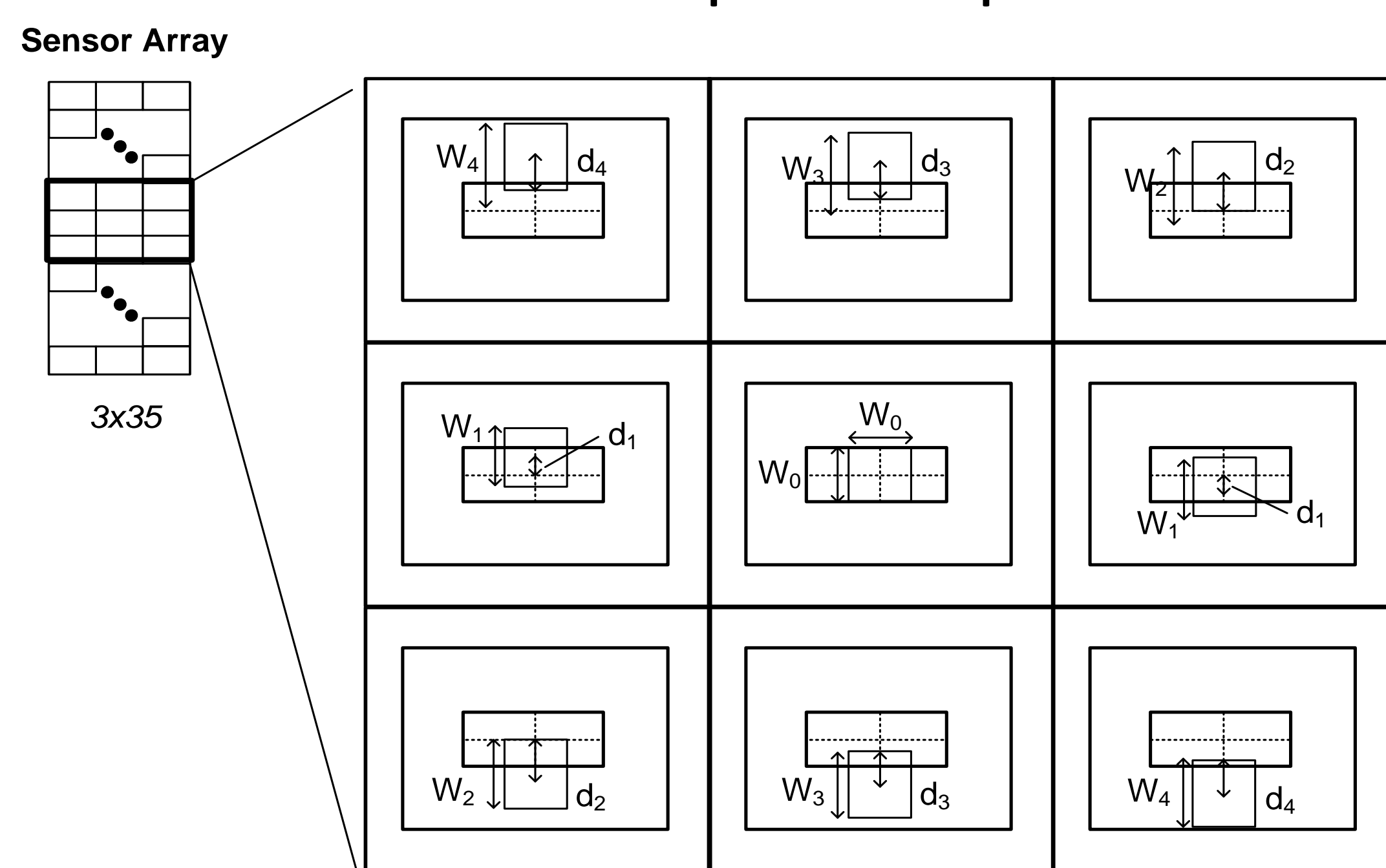
I. Abstract

- The sun sensor is used for nano-satellites, spacecraft, solar power plants, heliostats and so on
- Proposed work aimed for low power, small size, and mass production by integrating window layer
- Proposed structure could reduce the mismatch of two different photodiodes in conventional work
- Implemented in 0.18 μm CMOS process, occupies 1.13x0.76mm² core size and consumes 8.6 μW

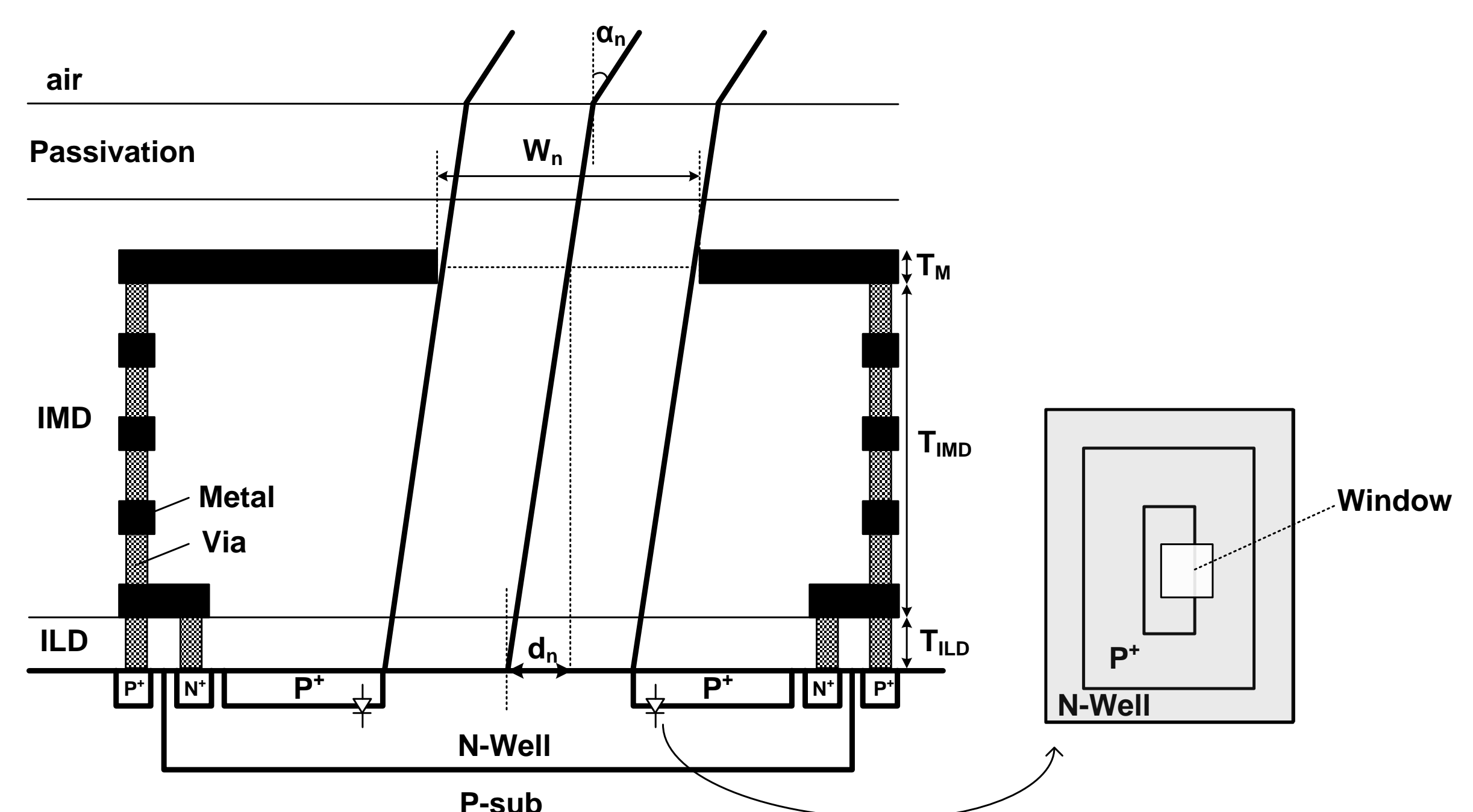
II. Proposed Work



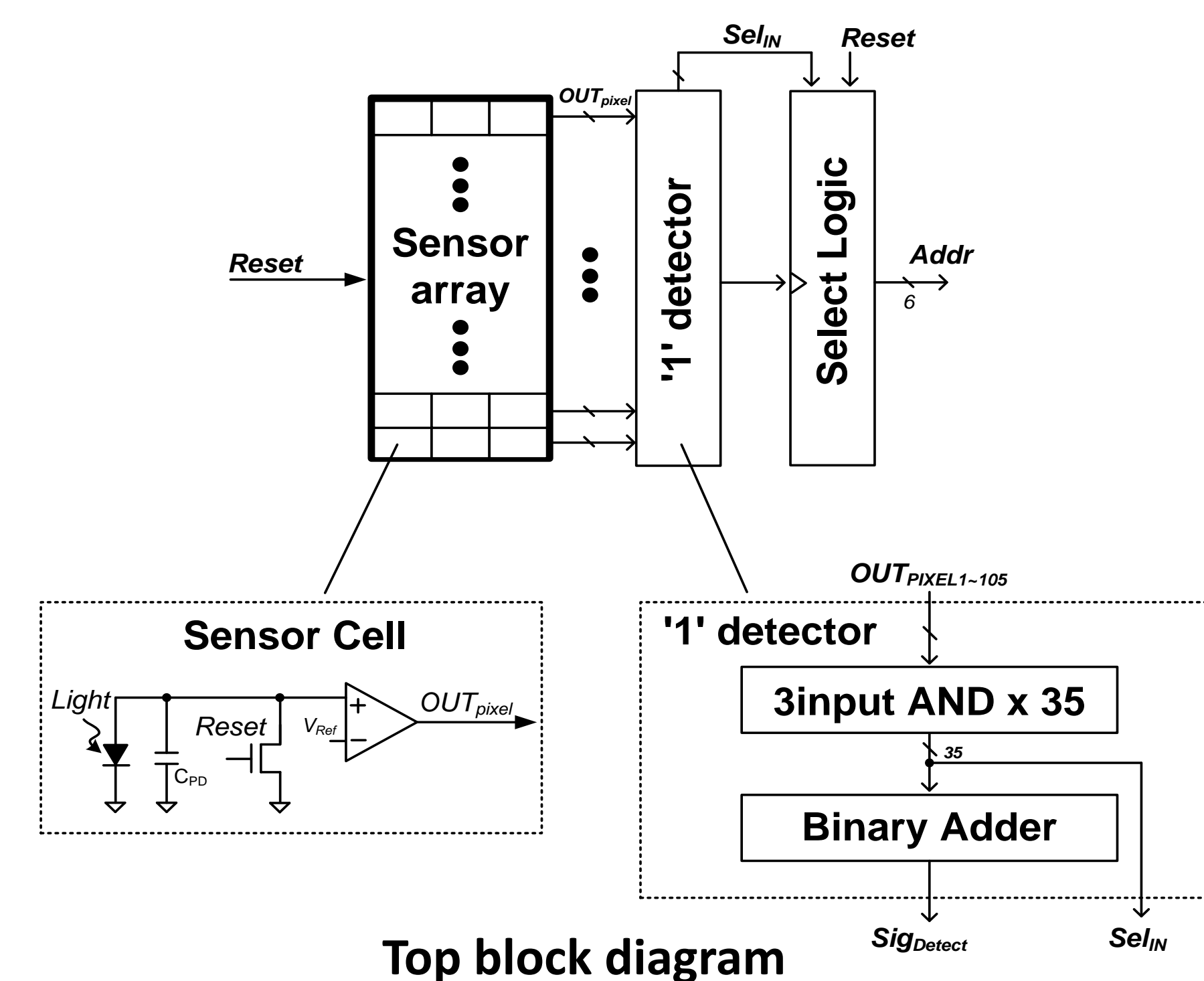
Proposed Concept



Window Layer



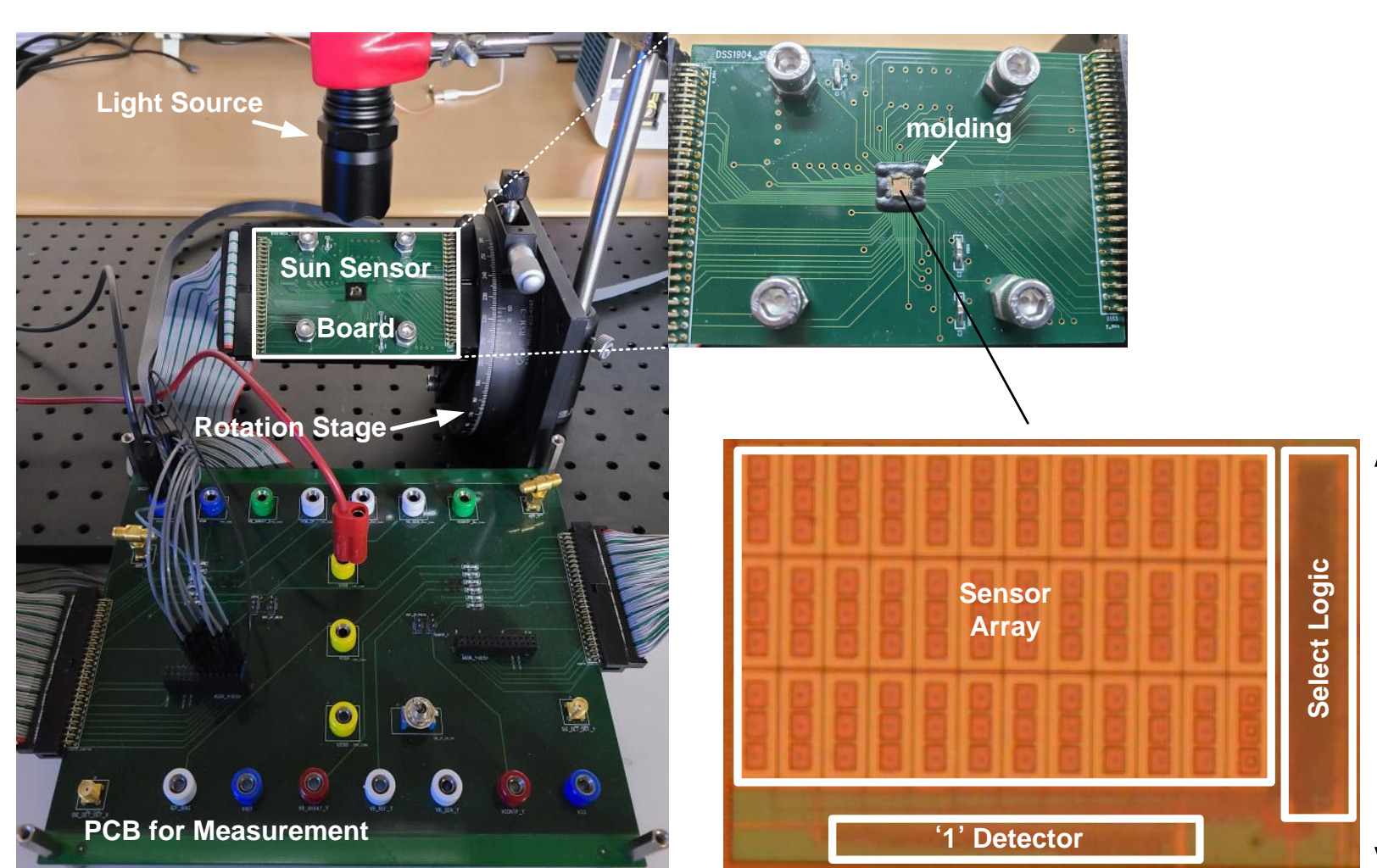
Proposed single sensor cell structure with single photodiode



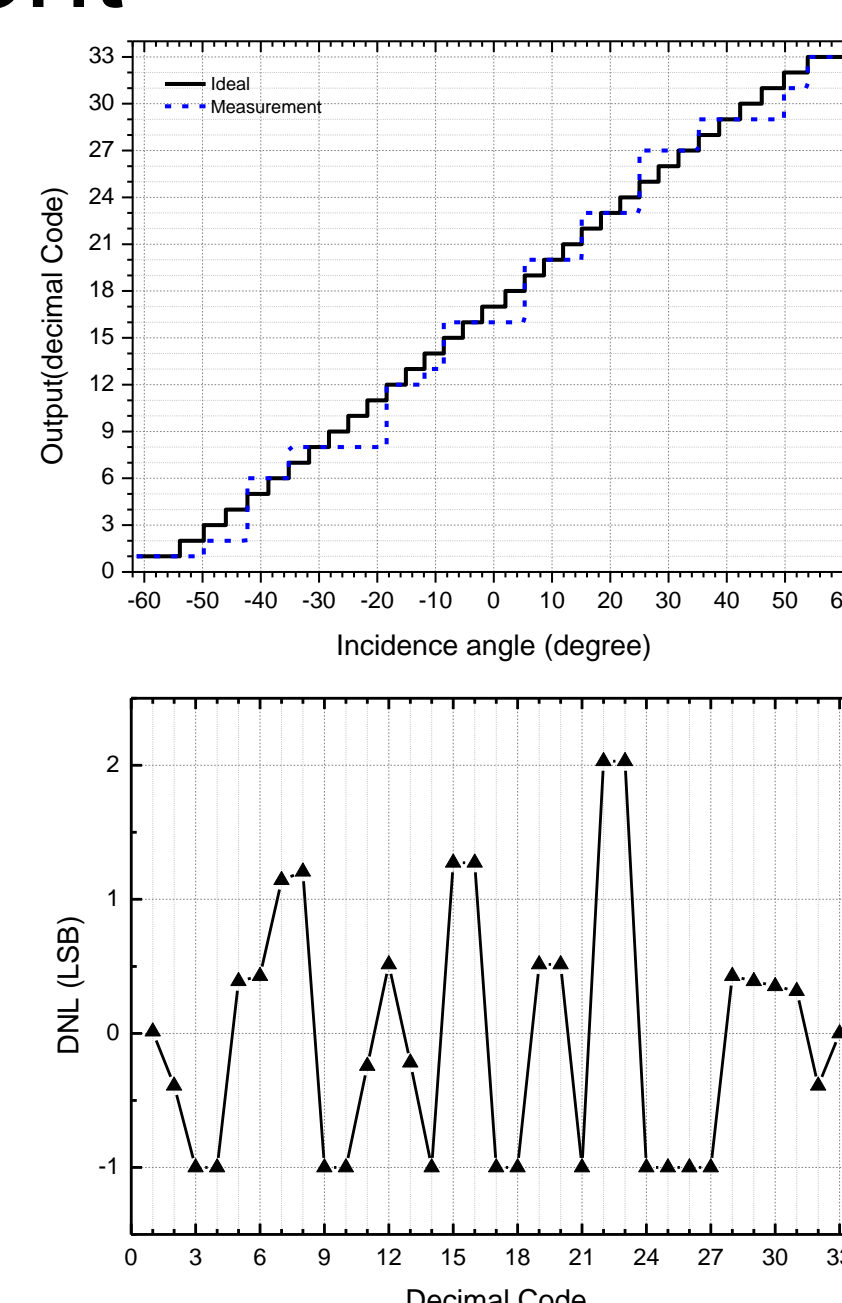
Top block diagram

- Separated implementation of window layer in conventional work has disadvantage at mass production
- Conventional monolithic light angle detector is vulnerable to mismatch
- Proposed work could reduce the effect of mismatch by integration of single photodiode with a single sensor cell
- Integrated shifted multiple aperture window layer is implemented with metal layer
- Incidence of light path was modeled with BEOL(Back end of Line) consideration

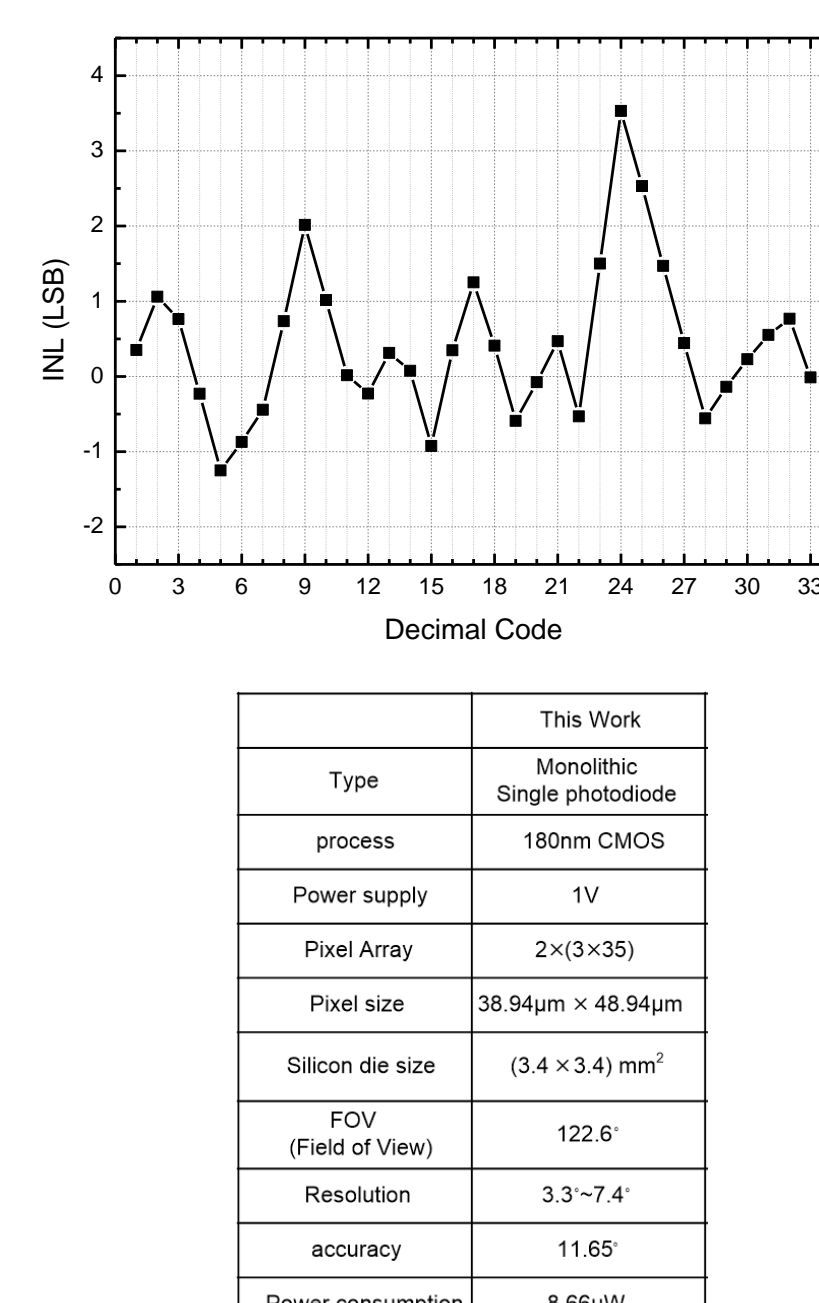
III. Implementation and Measurement



Measurement setup and photomicrography



Results



Type	This Work
Monolithic Single photodiode	
process	180nm CMOS
Power supply	1V
Pixel Array	2x(3x35)
Pixel size	38.94 μm x 48.94 μm
Silicon die size	(3.4 x 3.4) mm ²
FOV (Field of View)	122.6°
Resolution	3.3°~7.4°
accuracy	11.65°
Power consumption	8.66 μW

V. Conclusion

- Integrated window layer and sensor array was implemented in 0.18 μm CMOS process
- Proposed sun sensor consumes 8.6 μW with 3.3°~7.4° resolution, 11.65° accuracy and 122.6° FOV